



Radics delivers digital I&C Platform RadICS that is robust, flexible, and scalable. The Company provides state-of-the-art functions, services, and safeguards for both safety and safety-related applications in the nuclear industry. The RadICS product line consists of a Logic Module, basic input/output modules, and specialized modules, all housed in a seismically qualified chassis.

PLM (Priority Logic Module) is designed to be used as a terminal control element from several command sources (multichannel systems and control panels) to control actuators as "Motor", "Gate Valve", and "Valve" (electromagnetic or pneumatic with electrical control) and others in I&C systems based on RadICS hardware.

PLM is made as a full-size standard RadICS Platform module which is designed for installation in a specialized RadICS chassis (with power connectors).



Priority Logic Module - PLM

- > Control signal receive from different priority levels (most priority first): systems control signals (RPS, ESFAS or other), manual switches from Main and Emergency Control Rooms, front panel buttons
- > All safety-critical functions are implemented using hard code on FPGA.
- > Input line with neutral position control for eliminating wrong commands
- > Voting logic select using hardware jumpers: "2oo4", "2oo3", "2oo2" or "1oo2"
- > Actuating device select using hardware jumpers: motor, valve, gate valve.
- > Independent FPGA for self-diagnostic, power control, diagnostic data transfer.
- > BYPASS feature for providing safe testing means
- > Actuator control using feedback inputs and current sensing.
- > Digital self-diagnostic provides complete information about all internal units to operator PC via RadICS Platform tools



Priority logic module - PLM

Actuator Control Outputs	3x 250 VAC/VDC up to 3A each (ON, STOP, OFF circuits)
Discrete Outputs	3x 10ma current outputs for external LED indication (“OPEN/STOP/CLOSE”)
Discrete Inputs	12 isolated groups 4 circuits each (ON, STOP, OFF, NEUTRAL)
Discrete Inputs	“Dry contacts” up to 7ma wetting current
Galvanic Isolation	all input and output channels are galvanic-isolated up to 500 VAC or 500 VDC channel-to-channel, channel-to-chassis
LVDS Line	100 Mbit/sec proprietary protocol with integrity checking (CRC), galvanic- isolated Tx / Rx for diagnostic data transfer
Diagnostic Package Exchange Cycle	5 milliseconds
Self-Diagnostic Functions	diverse watchdog unit, checksum analysis, active diagnostics with internal fault detection, hardware error detection, functionally diverse continuous self-diagnostic tests, power supply fault detection
Power Supply / Consumption	2 independent inputs - 24 (18 - 36) VDC / Maximum consumption: 0.77A(±0.15A) (32 inputs used; all inputs closed)
Indications	2 status LED indicators “RUN/FAULT” 3 actuator commands LED indicators “ON/STOP/OFF” 3 actuator position LED indicators “OPEN/STOP/CLOSE” 4 voting mode LED indicators “2oo4/2oo3/2oo2/1oo2” “BYPASS” indicator “MAN” for manual control indicator
Operating Temperature	4.4 to 60 °C (40 to 140 °F)
Operating Humidity	10 to 90% relative humidity, non-condensing